

external rising wall including a first inclined portion inclined rising outwardly of the can and a second inclined portion inclined externally to be larger than the first inclined portion, and a top of the external rising wall is connected to a lower end of a body wall, an inside of said annular groove portion constitutes an internal rising wall which rises inwardly of the can and has a flat configuration as viewed in cross-section, said internal rising wall being internally formed with a bottom wall having a substantially flat shape and a height of 0.5 to 6 mm from a groove surface, and a bottom of the internal rising wall of said annular groove portion is formed with an annular bead having a depth of 0.1 to 4 mm inwardly of the can from the surface of said bottom wall so as to have an internal pressure inspection aptitude for detecting internal pressure by measuring a vibration frequency of the bottom wall generated by striking a vicinity of a central portion of the bottom wall by an electromagnetic pulse.

A2 10. (Amended) A can for low positive pressure canned food having an internal pressure inspection aptitude in which contents are filled and sealed so that can internal pressure assumes at least a low positive pressure state in a range of 0.2 kgf/cm<sup>2</sup> and 0.8 kgf/cm<sup>2</sup> at room temperature and with respect to an outside atmospheric pressure, characterized in that a body and a bottom are seamlessly molded integrally, said bottom has an annular groove portion of which groove diameter is 70 to 90% of that of the body in a vicinity of an outer peripheral portion, an outside of the annular groove portion constitutes an external rising wall including a first inclined portion inclined rising outwardly of the can and a second inclined portion inclined externally to be larger than the first inclined portion, and a top of the external rising wall is connected to a lower end of a body wall, an inside of said annular groove portion constitutes an internal rising wall which rises inwardly of the can and has a flat configuration as viewed in cross-section, said internal rising wall being internally formed with a bottom wall having a substantially flat shape and a height of 0.5 to 6 mm from a groove surface, and a bottom of the internal rising wall of said annular groove portion is formed to be projected with an annular bead having a depth of 0.1 to 4 mm inwardly of